



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

008931

647.2601

Job Sheet 190164



Part No: 647.2601

Job Qty: 1 pcs

Part Name: 407 Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 4/5/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.09.21 NEW ISSUE DD VERF:JLM IPP REV:B 14.02.05 ADDED ITEM 26 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/5/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

MAR 28 2019



Container No: S167647

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 313 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: 647.2601

Job No: 190164

Serial No/Batch: S167647

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02291LA 11/01/04 EASA STC 10034100 Revision 1 11

Plex 2/5/19 1:09 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120	QC 4	1 pcs	4/5/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 21 9-85
125	DC - 1 - B4B	1 pcs	4/5/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DAS 69 9-89 MAR 29 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	4/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	4/5/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS 21 9-85
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 125 - (Document Control) Photocopy bluefile & type labels per PPP 647.2601						

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐																												
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Other/Details: _____																																																	

130 - Identify and pack for shipping as per PPP 647.2601

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5146436
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	140437
600.1012	Sealant PR1425B2 (#654 sem) 8/14	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157376
601.2045	RTV (LOCTITE 598) 10/2020	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5120467
646.9602 37	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126804
647.0112 106	Strut Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5133741
647.0116 107	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5039680
647.0210 51	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127577
647.0310 96	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5096837
647.2010 44	Upper Strut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5106783
647.4501 59	Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5123151
647.4611 45	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104144
647.4711 51	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121290
647.4712 52	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121273
647.4713 113	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	510584
647.4714	Clip LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121270
647.4715	Clip RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121284
647.4716	Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121274
647.4717	Clip Aft LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121272
647.4718	Clip Aft RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121285
647.4719 113	Clip Fwd	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126249
648.7801 121	Grounding Cable Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5121265
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5157480
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149178
CCR264SS3-04	Rivet	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5120512
CCR264SS3-03	Cherry Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5099729
CR3212-4-3	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134221
CR3212-4-5 88	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133190
CR3213-4-1	Cherry Rivet	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5019423
CR3213-4-2	Cherry Rivet	38 Ea (38 ea)	110-Packaging 1 - Pick Kit	5152646
CR3213-4-3	Rivet, Cherry	38 Ea (38 ea)	110-Packaging 1 - Pick Kit	5157518
CR3213-4-4	Rivet, Cherry	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5157152
CR3213-4-5	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5152647
CR3213-4-9	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153856
CR3242-4-4	Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5104322
HL19PB-5-4	Hi-Lok Pin	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5123301
HL70-5	Hi-Lok Collar	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5123301-40
MS21042-08 408	Use MS21042L08	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5134219
MS21042-3	Nut use MS21042L3 per QSI 017	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5152462
MS21059-3	Nut Plate	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5123900
MS21059L08	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5129976
MS21071L3	Anchor Nut	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5055950
MS24694-S8	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51138333
MS25036-109	Terminal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5123390
MS27039-08-06	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5006962
MS27039-08-11	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	51138336-10
MS27039-08-13	Screw	21 Ea (21 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-08	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133202
MS27039-1-09	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133788
MS27039-1-11	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	51138336.82
MS27039-1-12	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5124664
MS27039-1-19	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5155664
NAS1149F0332P	Washer	46 Ea (46 ea)	110-Packaging 1 - Pick Kit	5157648
NAS1149FN832P	Washer	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5134202
NAS1835-08	Insert	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51138336-5

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	18	0
	600.0991	1	18	0
	600.1012	1	18	0
	601.2045	1	26	0
	646.9602	1	13	0
	647.0112	6	50	0
	647.0116	1	15	0
	647.0210	1	14	0
	647.0310	1	13	0
	647.2010	3	29	0
	647.4501	1	12	0
	647.4611	1	10	0
	647.4711	1	16	0
	647.4712	1	22	0
	647.4713	1	56	0
	647.4714	1	22	0
	647.4715	1	22	0
	647.4716	1	20	0
	647.4717	1	35	0
	647.4718	1	22	0
	647.4719	2	62	0
	648.7801	2	21	0
	AN3-11A	10	187	0
	AN3-4A	2	354	0
	CCR264SS3-04	32	87	0
	CCR264SS3-3	6	283	0
	CR3212-4-3	4	114	0
	CR3212-4-6	2	100	0
	CR3213-4-1	7	94	0
	CR3213-4-2	38	91	0
	CR3213-4-3	38	90	0
	CR3213-4-4	7	74	0
	CR3213-4-5	16	165	0
	CR3213-4-9	2	142	0
	CR3242-4-4	1	343	0
	HL19PB-5-4	4	72	0
	HL70-5	4	76	0
	MS21042-08	10	1	0
	MS21042-3	14	217	0
	MS21059-3	10	310	0
	MS21059L08	1	171	0
	MS21071L3	8	37	0
	MS24694-S8	2	229	0
	MS25036-109	1	74	0
	MS27039-08-06	2	300	0
	MS27039-08-11	1	1,050	0
	MS27039-08-13	21	485	0
	MS27039-1-08	4	507	0
	MS27039-1-09	4	426	0
	MS27039-1-11	1	232	0
	MS27039-1-12	7	197	0
	MS27039-1-19	4	219	0
	NAS1149F0332P	46	3,048	0
	NAS1149FN832P	30	3,162	0
	NAS1835-08	2	78	0
Part Specifications				
Specifications could not be found.				

Plex 2/5/19 1:09 PM dart.white.jesse

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